



Dart Aerospace Ltd.
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D3570-1

Job Sheet 184516



Part No: D3570-1

Job Qty: 4 ea

DAS
21
9-89

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 10/16/18

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-01-30 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/16/18	10/16/18	0.00	0.00	Start Up Waterjet		18/10/11
100	Waterjet - B4B	4 pcs	10/16/18	10/16/18	0.00	0.18	Waterjet1		18/10/11
110	QC	4 pcs	10/16/18	10/16/18	0.00	0.00	QC2 Waterjet-2		18/10/11
120	QC	4 pcs	10/16/18	10/16/18	0.00	0.00	QC8-2		30 DAS
130	Small Fab	4 pcs	10/16/18	10/16/18	0.00	1.42	Small Fab-4		9-89 OCT 8 2019
140	QC	4 pcs	10/16/18	10/16/18	0.00	0.00	QC5		OCT 0 8 2019 40
150	HandFinish	4 pcs	10/16/18	10/16/18	0.00	0.13	HandFinish1		OCT 0 8 2019
160	Powdercoat	4 pcs	10/16/18	10/16/18	0.00	0.06	Powdercoat3		8/19-10-10
170	QC	4 pcs	10/16/18	10/16/18	0.00	0.00	QC3		OCT 10 2019
180	Packaging	4 pcs	10/16/18	10/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	4 Ea	10/16/18	10/16/18	0.00	0.00	QC21		DAS 21 9-89 OCT 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.2800 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	41	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 9:20 AM dart.lacelle.linda

See Jay

DART
AEROSPACE

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CANADA
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www.dartaerospace.com

Container No: S117372



Part: D3570-1

Job No: 184516

Serial No/Batch: S117372

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/11/10

184516

☒ **First Article** ☐ **Prototype**

Measured by:	pc	Audited by:	38	Prototype Approval:	N/A
Date:	18/10/11	Date:	OCT 17 2018	Date:	N/A

72

Entered: 2/3 Date: UG# 03/14



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 14-7494

Route update only

Job: <u>184516</u> Part No. <u>D3570-1</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date: <u>Oct 11 2019</u>		Sequence #: <u>130</u>		QTY Affected: <u>1 of 4 3</u>		MRB (QSI042) DAS 51 9-89 Completed By <u>JMB 10/10/19</u>																													
Description Work Order Deviation <u>part move when drilling outside tolerance (Training need better jig)</u>				Disposition <u>Scrap</u>																															
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☒ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☒ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☒ Off-set/Set-up</td> <td></td> </tr> </table>				☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☒ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☒ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☒ Off-set/Set-up	
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Other/Details:				QC / QA Coordinator 68 9-89 OCT 02 2019																															